
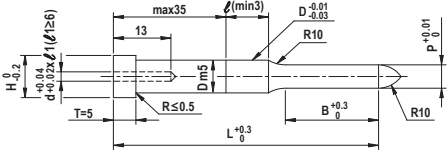

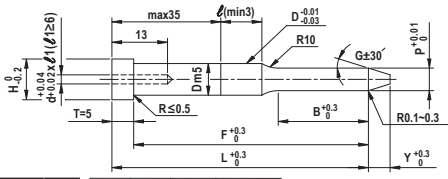
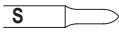

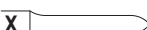




พาลอตพันช์ ชนิดยาว (PILOT PUNCHES - LONG TYPE)

ชนิด (Type)	ลำตัวพันช์ (Shank dia.) ØD	STEEL GRADE M HARDNESS H	Catalog No.	Views																		
-Tip R type- ปายามม 	Dm5	SKD11 60-63HRC	S-PPSA S-PPLA S-PPXA	 <table border="1"> <tr> <th>ØD</th> <th>Ød</th> <th>T</th> <th>A</th> </tr> <tr> <td>3-8</td> <td>-</td> <td>5^{+0.3}₀</td> <td>-</td> </tr> <tr> <td>10-</td> <td>6</td> <td>5^{+0.03}_{+0.01}</td> <td>DPS6-25</td> </tr> </table> <p>*D3-8 ไม่มีงู Center hole (There is no center hole for D3-8)</p>	ØD	Ød	T	A	3-8	-	5 ^{+0.3} ₀	-	10-	6	5 ^{+0.03} _{+0.01}	DPS6-25						
ØD	Ød	T	A																			
3-8	-	5 ^{+0.3} ₀	-																			
10-	6	5 ^{+0.03} _{+0.01}	DPS6-25																			
-Tip tapered type- ปายาเทเปอร์ 	Dm5	SKD11 60-63HRC	S-PTSA S-PTLA S-PTXA	 <table border="1"> <tr> <th>P</th> <th>G</th> <th>ØD</th> <th>Ød</th> <th>T</th> <th>A</th> </tr> <tr> <td>P ≤ 1.99</td> <td>10°</td> <td>3-8</td> <td>-</td> <td>5^{+0.3}₀</td> <td>-</td> </tr> <tr> <td>P ≥ 2.00</td> <td>15°</td> <td>10-</td> <td>6</td> <td>5^{+0.03}_{+0.01}</td> <td>DPS6-25</td> </tr> </table> <p>*D3-8 ไม่มีงู Center hole (There is no center hole for D3-8)</p>	P	G	ØD	Ød	T	A	P ≤ 1.99	10°	3-8	-	5 ^{+0.3} ₀	-	P ≥ 2.00	15°	10-	6	5 ^{+0.03} _{+0.01}	DPS6-25
P	G	ØD	Ød	T	A																	
P ≤ 1.99	10°	3-8	-	5 ^{+0.3} ₀	-																	
P ≥ 2.00	15°	10-	6	5 ^{+0.03} _{+0.01}	DPS6-25																	

Catalog No. ชนิด (Type)	ØD	L	P 0.01mm.	B	H	Y	d
คำ B สั้น (Short)  S-PPSA S-PTSA	3	82 92	1.00~2.99	10	5	2	-
	4	82 92	1.00~3.99		7		
	5	82 92	2.00~4.99		8	3	
	6	82 92	2.50~5.99		9		
	8	102 112	3.00~7.99	11	5	8	
	10	112 122 132 142	3.00~9.99	13			
	13	112 122 132 142	6.00~12.99	16	21	8	
	16	112 122 132 142	10.00~15.99	19			
	20	112 122 132 142	13.00~19.99	23			
	25	112 122 132 142	18.00~24.99	28			
คำ B ยาว (Long)  S-PPLA S-PTLA	3	82 92	1.00~2.99	15	5	2	-
	4	82 92	1.00~3.99		7		
	5	82 92	2.00~4.99		8	3	
	6	82 92	2.50~5.99		9		
	8	102 112	3.00~7.99	11	5	8	
	10	112 122 132 142	3.00~9.99	13			
	13	112 122 132 142	6.00~12.99	16	27	8	
	16	112 122 132 142	10.00~15.99	19			
	20	112 122 132 142	13.00~19.99	23			
	25	112 122 132 142	18.00~24.99	28			
คำ B ยาวพิเศษ (Extra Long)  S-PPXA S-PTXA	3	82 92	1.20~2.99	21	5	2	-
	4	82 92	1.20~3.99		7		
	5	82 92	2.00~4.99	27	8	3	
	6	82 92	2.50~5.99		9		
	8	102 112	3.00~7.99		11		
	10	112 122 132 142	3.00~9.99	13			
	13	112 122 132 142	6.00~12.99	16	42	8	
	16	112 122 132 142	10.00~15.99	19			
	20	112 122 132 142	13.00~19.99	23			
	25	112 122 132 142	18.00~24.99	28			



Order

Catalog No.
S-PPSA

ØD - L - P
10 - 122 - P7.50

หมายเหตุ : ถ้าค่า P>D-0.03 จะไม่มีการเจียรตลอบ ØD-0.01 (When P>D-0.03, there will be no grinding relief of ØD-0.01)