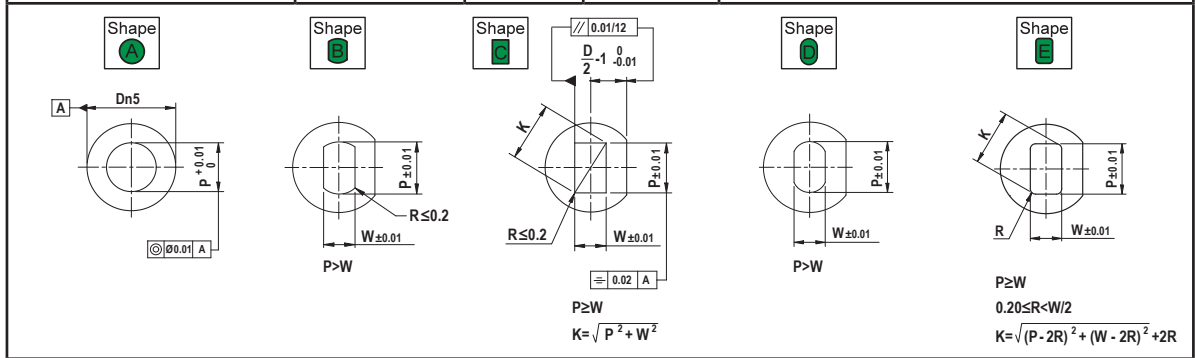




# Intsv (BUTTON DIES - STRAIGHT TYPE)

ชนิด (Type)	STEEL GRADE <b>M</b> HARDNESS <b>H</b>	ลำตัวโต (Shank dia.) $\varnothing D$	Catalog No.	รูปร่างของรูโด้เลือกจากรูป <b>A</b> <b>E</b> ตามภาพด้านล่าง (Shape can selected from <b>A</b> <b>E</b> in figure below)
	SKD11 60~63HRC	D6~56	<b>(A)</b> BSA	<b>BS</b> <b>PBS</b>
		D8~56	<b>(B)</b> BSB <b>(C)</b> BSC <b>(D)</b> BSD <b>(E)</b> BSE	
	HAP40 64~67HRC	D6~25	<b>(A)</b> PBSA	
		D8~25	<b>(B)</b> PBSB <b>(C)</b> PBSC <b>(D)</b> PBSD <b>(E)</b> PBSE	



Dn5	Catalog No. ชนิด (Type)	$\varnothing D$	L	0.01 mm.				B	$\varnothing d$
				(A) min. Pmax.	(B) (C) (D) (E) P-Kmax. P-Wmin.	(E) R			
6	SKD11	(6)	(16) ปีเฉพาะ: D6~38	1.20 ~ 3.00	-	-	0.20 ≤ R < W/2 (E only)	3	3.4
8		8		1.20 ~ 4.00	4.00	1.00		4	4.4
10		10		2.00 ~ 6.00	6.00	1.20		6	6.4
13		13		3.00 ~ 8.00	8.00	1.50		8	8.4
16		16		5.00 ~ 10.00	10.00	2.00			10.6
20		20		7.00 ~ 12.00	12.00	3.00			12.6
22		22		8.00 ~ 14.00	14.00	3.00			14.6
25		25		10.00 ~ 16.00	16.00	3.00			16.6
32		32		15.00 ~ 20.00	20.00	4.00			20.6
38		38		19.00 ~ 26.00	26.00	5.00		26.6	
45		45		25.00 ~ 35.00	35.00	6.00		36.6	
50		50		33.00 ~ 40.00	40.00	7.00		41.6	
56	56	38.00 ~ 45.00	45.00	8.00	46.0				
6	HAP40	(6)	L = 16 ปีเฉพาะ: D6~38	1.20 ~ 3.00	-	-	0.20 ≤ R < W/2 (E only)	3	3.4
8		8		1.20 ~ 4.00	4.00	1.00		4	4.4
10		10		2.00 ~ 6.00	6.00	1.20		6	6.4
13		13		3.00 ~ 8.00	8.00	1.50		8	8.4
16		16		5.00 ~ 10.00	10.00	2.00			10.6
20		20		7.00 ~ 12.00	12.00	3.00			12.6
22		22		8.00 ~ 14.00	14.00	3.00			14.6
25		25		10.00 ~ 16.00	16.00	3.00			16.6

**Order**    **Catalog No.**    **ØD** - **L** - **P** - **W** - **R(E only)**  
BSA                      13 - 30 - P7.00

หมายเหตุ : D6 มีเฉพาะโด้กลม (Only round shape is available for D6)