



บล็อกพิunch แบบเจคเตอร์ มีขาข้างเดียว (JECTOR BLOCK PUNCHES WITH SINGLE FLANGE)

STEEL GRADE M HARDNESS H	Catalog No.		
	Type	B Point length	Shape
SKD11 60 ~ 63HRC	HJF		B
SKH51 61 ~ 64HRC	HSJF	S	C
		L	D
HAP40 64 ~ 67HRC	PHJF		E

Flange part details

Shape **B**

$W < P \leq W \times 20$

Shape **C**

$W \leq P$
 $R = 0$ Also available

Shape **D**

$W \leq P$

Shape **E**

$W \leq P$
 $0.20 \leq R < W/2$
0.01 mm. increments

● In the case of P=V and W=H, the tip tolerance uses P and W tolerances.

Catalog No.			V											L	B		M	ℓ		
Type	B Point length	Shape	H	W	P min.	6	8	10	13	16	20	22	25		28	30			S	L
HJF	S	B	6	2.0		●	●	●	●	●	●	●	●	●	●	(40)	8	13	4	
			8	2.5		●	●	●	●	●	●	●	●	●	●				●	5
HSJF	L	C	10	3.0			●	●	●	●	●	●	●	●	●	(50)	13	19	6	
			13	4.0			●	●	●	●	●	●	●	●	●					
PHJF	L	D	16	5.0				●	●	●	●	●	●	●	●	60			8	
			20	6.0					●	●	●	●	●	●	●					
			22	6.0						●	●	●	●	●	●					●
			25	6.0							●	●	●	●	●					●

- L(40) ⇨ B=6 When the overall length is (40), the point length is 6 mm. uniformly.
- L(50) • H10 ~ 25 ⇨ B=10 When the overall length is (50), and the dimension H is from 10 to 25, the length is 13 mm uniformly.

Flange position

(1) If the blade edge is in the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments** - **F**

P - **W** - **R(E only)**

HJFSD 13 - 10 - 60 - P6.00 - W5.00 - F0

(2) When the point is not on the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments** - **F** - **0.01 mm. increments**

P - **W** - **R(E only)** - **X - Y**

HJFSD 13 - 10 - 60 - P9.00 - W7.00 - F0 - X0.00 - Y0.10

⊗ Designation X • Y
≥ 0.02 mm. Or X • Y = 0
Tolerance ± 0.01

H	Zmin.
6 • 8	1.0
10 • 13	1.5
16 • 25	2.0

When the point position is altered, the jector hole should be positioned at a point scaled Over Zmin. from the side of the point

The jector hole position cannot be changed.