



บล็อก punches แบบลงค (BLOCK PUNCH BLANKS)

		Catalog No.					
		Normal	With tapping	With groove	Single flange	Double flange	Stopper flange
H3 ~ 5	SKH51 61 ~ 64 HRC	HHPU	HHMU	HHKU	HHFU	HHWU	HHTU
H6 ~ 30	SKD11 60 ~ 63 HRC						
H3 ~ 30	HAP40 64 ~ 67 HRC	HPHPU	HPHMU	HPHKU	HPHFU	HPHWU	HPHTU

Normal (แบบมาตรฐาน)
HHPU
HPHPU

Single flange (แบบมีนํ้าข้างเดียว)
HHFU
HPHFU

With tapping (แบบมีรูเกลียว)
HHMU
HPHMU

Double flange (แบบมีนํ้า 2 ข้าง)
HHWU
HPHWU

With Key groove (แบบมีร่องค)
HHKU
HPHKU

Stopper Flange (แบบมีนํ้ายึด)
HHTU
HPHTU

Key groove part details

Flange part and Collar part details

Key position

Key position

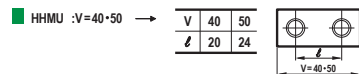
Key position

Stopper flange position

Catalog No.	H	V	T													L	T		M	U	
			3	4	5	6	8	10	13	16	20	22	25	28	30		(40)	(50)			With key groove
Normal	HHPU	(3)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	40	13	3	1.0
		HPHPU	(4)		●	●	●	●	●	●	●	●	●	●	●	●	●				
With tapping (H5-30)	HHMU	5			●	●	●	●	●	●	●	●	●	●	●	●	●	50	16	4	1.5
		HPHMU	6			●	●	●	●	●	●	●	●	●	●	●	●				
With key Groove	HHKU	8				●	●	●	●	●	●	●	●	●	●	●	●	60	16	5	1.5
		HPHKU	10					●	●	●	●	●	●	●	●	●	●				
Single flange	HHFU	16							●	●	●	●	●	●	●	●	●	80	20	6	1.5
		HPHFU	20							●	●	●	●	●	●	●	●				
Double flange	HHWU	22									●	●	●	●	●	●	●	90	22	6	1.5
		HPHWU	25									●	●	●	●	●	●				
Stopper flange	HHTU	28													●	●	●	100	25	8	1.5
		HPHTU	30													●	●				

● (3) (4) ⇔ When the dimension H is (3) or (4), the overall length L is within the range from 40 to 70. (only HHPU applies L80)

● V (40) and V (50) are applicable for HHPU, HHMU, HHKU, HHFU and HHWU.



Order

Catalog No.

V

H

L

T

K · F · WF · TF

HPHKU

16

13

-

50

-

T20.5

-

K90