
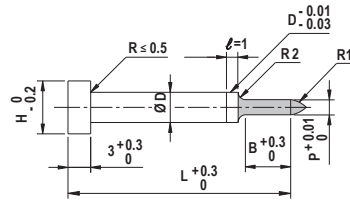

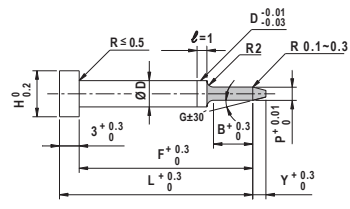

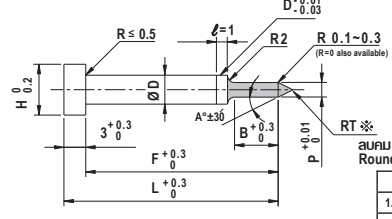




พลอต punches ชนิดยึดที่แผ่นสตริปเปอร์ ชู TiCN (PILOT PUNCHES FIXED IN STRIPPER PLATE - TiCN COATING TYPE)

ชนิด (Type)	ลำตัวพินซ์ (Shank dia.) ØD	STEEL GRADE M HARDNESS H	Catalog No.	View																
Tip R, TiCN coating type (ปลายมน) 	Dm5	HAP40 64~67HRC	C-PPPST	 <table border="1" data-bbox="1155 362 1274 460"> <tr><th>D</th><th>R_a</th></tr> <tr><td>1.6</td><td>R≤0.2</td></tr> <tr><td>2.0</td><td></td></tr> <tr><td>2.5</td><td></td></tr> <tr><td>3~</td><td>R≤0.5</td></tr> </table>	D	R _a	1.6	R≤0.2	2.0		2.5		3~	R≤0.5						
	D		R _a																	
1.6	R≤0.2																			
2.0																				
2.5																				
3~	R≤0.5																			
	$D^{+0.005}_0$	AC-PPPST																		
Tip tapered, TiCN coating type (ปลายแหลม) 	Dm5	HAP40 64~67HRC	C-PPTST	 <table border="1" data-bbox="1155 617 1274 715"> <tr><th>D</th><th>R_a</th></tr> <tr><td>1.6</td><td>R≤0.2</td></tr> <tr><td>2.0</td><td></td></tr> <tr><td>2.5</td><td></td></tr> <tr><td>3~</td><td>R≤0.5</td></tr> </table> <table border="1" data-bbox="1155 715 1274 774"> <tr><th>P</th><th>G</th></tr> <tr><td>1.00~1.99</td><td>10</td></tr> <tr><td>2.00~</td><td>15</td></tr> </table>	D	R _a	1.6	R≤0.2	2.0		2.5		3~	R≤0.5	P	G	1.00~1.99	10	2.00~	15
	D		R _a																	
1.6	R≤0.2																			
2.0																				
2.5																				
3~	R≤0.5																			
P	G																			
1.00~1.99	10																			
2.00~	15																			
	$D^{+0.005}_0$	AC-PPTST																		
Tip acute-angle, TiCN coating type (ปลายแหลม) 	Dm5	HAP40 64~67HRC	C-PPAST	 <table border="1" data-bbox="1155 1009 1274 1068"> <tr><th>D</th><th>R_a</th></tr> <tr><td>1.6</td><td>R≤0.2</td></tr> <tr><td>2.0</td><td></td></tr> <tr><td>2.5</td><td></td></tr> <tr><td>3~</td><td>R≤0.5</td></tr> </table>	D	R _a	1.6	R≤0.2	2.0		2.5		3~	R≤0.5						
	D		R _a																	
1.6	R≤0.2																			
2.0																				
2.5																				
3~	R≤0.5																			
	$D^{+0.005}_0$	AC-PPAST																		

Catalog No.		L	P	A	B	Y	H	
ชนิด (Type)	NO.	▲ 0.1 mm.	▲ 0.01 mm.					
(Dm5) (D ^{+0.005} ₀)	1.6	10.0~40.0	1.00 ~ 1.59	(10)	4	1	2.6	
	2.0		1.00 ~ 1.99				3	
	2.5		1.00 ~ 2.49			2	3.5	
	3		1.00 ~ 2.99				5	
	4		2.00 ~ 3.99	7				
	C-PPPST AC-PPPST		5	2.00 ~ 4.99		20	3	8
	C-PPTST AC-PPTST		6	2.50 ~ 5.99		25	5	9
	C-PPAST AC-PPAST		8	5.00 ~ 7.99		30		11
10		7.00 ~ 9.99	8	13				
13		10.00 ~ 12.99		16				
16		13.00 ~ 15.99	19					



Order

Catalog No. **L** - **P** - **A** - **(R)** - **RT**
AC-PPTST 6 **30.2** - **4.50**
C-PPAST 4 **32.0** - **3.50** - **A15** - **RT0**
C-PPSTS 8 **15.1** - **5.85**

หมายเหตุ : ถ้าค่า P>D-0.03 จะไม่มีการเจียรตบกลม $\varnothing D_{-0.03}^{+0.01}$ (When P>D-0.03, there will be no grinding relief of $\varnothing D_{-0.03}^{+0.01}$)
ถ้า L<12 mm. ค่า B จะเป็น 2 เท่ากัน (When L<12 mm., "B" value will be 2 uniformly)
A(10) มีเฉพาะ P<2.00, ถ้า P≥2.00 A=10 จะไม่มี (A=10 will be available only When P<2.00)
(R) = Only R=0 can be specified. (applicable to the tip tapered and tip acute-angle types.)
(RT) = Only RT=0 can be specified. (applicable to the tip acute-angle types.)