



punches เจกเตอร์ ชู TiCN (JECTOR STRAIGHT PUNCHES - TiCN COATING)

| STEEL GRADE HARDNESS | | Catalog No. | Type | Shape | Shape | Shape | Shape | Shape |
|-----------------------|--|-------------|------|-------|-------|-------|-------|-------|
| SKH51 61 ~ 64 HRC | | C-HSJMJC | B | C | | | | |
| HAP40 64 ~ 67 HRC | | | | | | | | |
| STEEL GRADE HARDNESS | | Catalog No. | Type | Shape | Shape | Shape | Shape | Shape |
| SKH51 61 ~ 64 HRC | | C-HSJKC | B | C | | | | |
| HAP40 64 ~ 67 HRC | | | | | | | | |

| Catalog No. | Type | Shape | L | W | P | | | | | 0.1 mm. | | M | ℓ | U | B |
|-----------------|----------------------|-------|--------------|---------------|---------------|----------------|----------------|----------------|----------------|----------|---|-----|-----|----|---|
| | | | | | 5.00 10.00 | 10.01 15.00 | 15.01 20.00 | 20.01 25.00 | 25.01 30.00 | T | T | | | | |
| With tapping | C-HSJMJC C-PHJMJC | B | 40 | 5.00 ~ 6.00 | ● | ● | ● | ● | ● | T ≥ 20.0 | 4 | 12 | 1.0 | 15 | |
| | | C | 50 | 6.01 ~ 8.00 | ● | ● | ● | ● | ● | | | | | | 5 |
| | | 60 | 8.01 ~ 10.00 | ● | ● | ● | ● | ● | 6 | | | | | | |
| With Key groove | C-HSJKC C-PHJKC | D | 70 | 10.01 ~ 15.00 | | ● | ● | ● | ● | T ≥ 20.0 | 8 | 1.5 | 15 | | |
| | | E | 80 | 15.01 ~ 20.00 | | | ● | ● | ● | | | | | | |
| | | | | 20.01 ~ 25.00 | | | | ● | ● | | | | | | |

Order **C-HSJKCC** - **60** - **P15.00** - **W7.25** - **T28.5** - **K0**

● Key position
K0 K90

| ลักษณะการเปลี่ยนแปลง (Alterations) | Code การสั่ง | Spec. | ค่าบริการ/ชิ้น(บาท) (Baht/Piece) |
|------------------------------------|--------------|---|----------------------------------|
| | LC | 30 ≤ LC < L ▲ 0.1 mm. | 40 |
| | AC | สำหรับรูลมผ่าน อุดรูด้านข้าง ไม่เอาชุดเจกเตอร์ | - 20 |
| | NC | ไม่เอาชุดเจกเตอร์ | - 40 |

| ลักษณะการเปลี่ยนแปลง (Alterations) | Code การสั่ง | Spec. | ค่าบริการ/ชิ้น(บาท) (Baht/Piece) |
|------------------------------------|--------------|---------------------------|----------------------------------|
| | LKC | L +0.2 0 ⇒ +0.05 0 | 80 |
| | TKC | T 0 -0.05 ⇒ 0 -0.02 | 40 |
| | RTC | T 0 -0.05 ⇒ +0.05 0 | ไม่คิดค่าบริการ |