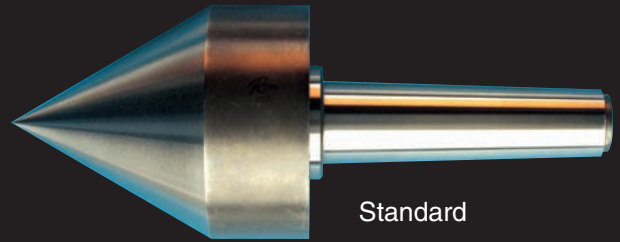




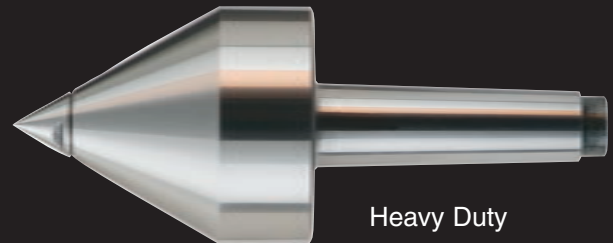
Standard & Heavy Duty Pipe Nose Live Centers

■ For use with pipe, tubing and thin walled piece parts.

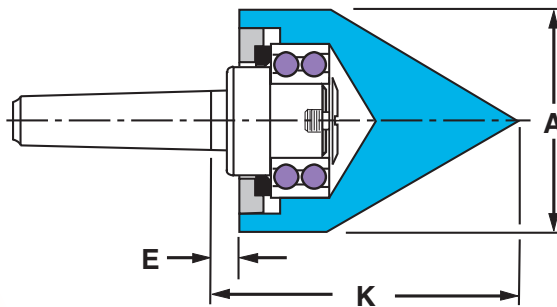
Designed for use in machining pipe, tubing and other thin wall workpieces. One center fits a wide range of sizes. For the best support and chatter-free parts, choose a center where the part will seat as close to the large diameter as possible.



Standard



Heavy Duty

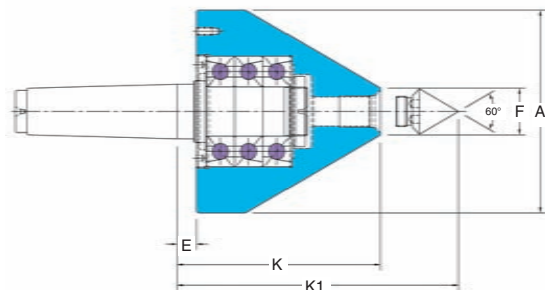


Accuracy guaranteed to $\pm .00025$

Jarno,
Brown & Sharpe,
and Straight Shanks
Available

STANDARD - MORSE TAPER

Model	Taper	A	E	K	W. P. Weight
65252	2	2 1/2	5/16	3 3/4	260
65253	3	2 1/2	5/16	3 3/4	260
65254	4	2 1/2	5/16	3 3/4	260
65353	3	3 1/2	7/16	4 29/32	1500
65354	4	3 1/2	7/16	4 29/32	1500
65355	5	3 1/2	7/16	4 29/32	1500
65453	3	4 1/2	7/16	4 7/8	1500
65454	4	4 1/2	7/16	4 7/8	1500
65455	5	4 1/2	7/16	4 7/8	1500
65555	5	5 1/2	3/8	6 5/16	4500
65556	6	5 1/2	3/8	6 5/16	4500



Accuracy guaranteed to $\pm .0001$

HEAVY DUTY - MORSE TAPER

Model	MT	A	F	E	K	K1	Max RPM	W. P. Weight	Pipe Point Part No.
65202*	2	2 1/2	-	1/4	3 1/4	3 3/4	8500	1350	-
65203*	3	2 1/2	-	1/4	3 1/4	3 3/4	8500	1350	-
65303	3	3 1/2	1	1/4	3 3/4	4 5/8	7800	2700	96501
65304	4	3 1/2	1	1/4	3 3/4	4 5/8	7800	2700	96501
65404	4	4 1/2	1	5/8	5 3/8	6 1/4	6000	4000	96501
65405	5	4 1/2	1	5/8	5 3/8	6 1/4	6000	4000	96501
65505	5	5 1/2	1 1/2	5/8	5 9/16	6 7/8	4000	7000	96515
65506	6	5 1/2	1 1/2	5/8	5 9/16	6 7/8	4000	7000	96515
65605	5	6 1/2	1 1/2	5/8	6 13/16	8 1/8	2600	10,000	96515
65606	6	6 1/2	1 1/2	5/8	6 13/16	8 1/8	2600	10,000	96515
65705	5	7 1/2	2	5/8	7 1/4	9 5/8	1900	15,000	96502
65706	6	7 1/2	2	5/8	7 1/4	9 5/8	1900	15,000	96502
65707	7	7 1/2	2	5/8	7 1/4	9 5/8	1900	15,000	96502

* Solid point in pipe nose design.