

Adjusta-Point Radial Compensating Live Centers

Over 40 percent of Riten's live centers are "specials," and a large number of current catalog models started out as a custom-engineered product for an individual customer.

The Adjusta-Point Live Center is yet another example. It is designed specifically for applications when a workpiece's center hole is not quite on center. The adjustable point locates in the center hole, centering the part by offsetting the deviation. The process is similar to indicating a part using a 4-jaw chuck.

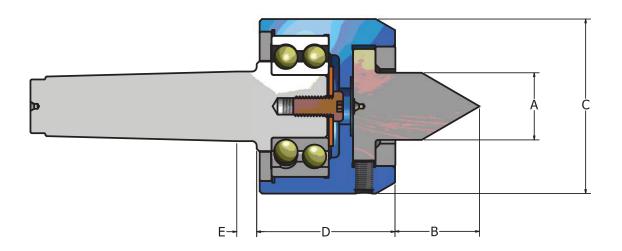
The center is equipped with four external adjusting screws that can move the point up to .030" in any direction. Initially available in Morse tapers, with additional tapers by request. Specifications are shown on the reverse.

Bad center holes are an occasional nuisance, but with Riten's new Adjusta-Point Live Center, you have the tool to turn them from scrap into accurately machined parts.



Solutions, not excuses

Adjusta-Point Live Centers



| MORSE TAPER | | | | | | | | |
|-------------|----|----------------------------|--------------------------|-------------------|---------------------|-----------------|------------|-----------------|
| Model | МТ | А | в | С | D | Е | Max RPM | W. P. Weight |
| 99993 | 3 | 1 ¹¹ /16 | 2 ¹ /8 | 4 ³ /8 | 3 ¹⁵ /32 | 1 _{/2} | 3000 | 1500 |
| 99994 | 4 | 1 ¹¹ /16 | 2 ¹ /8 | 4 ³ /8 | 3 ¹⁵ /32 | 1 _{/2} | 3000 | 3000 |
| 99995 | 5 | 1 ¹¹ /16 | 2 ¹ /8 | 4 ³ /8 | 3 ¹⁵ /32 | 1 _{/2} | 3000 | 4500 |
| 99996 | 6 | 2 ¹ /2 | 2 ¹ /2 | 6 ¹ /8 | 5 ³ /16 | ¹ /2 | 2500 | 7500 |
| 99997 | 7 | 2 ¹ /2 | 2 ¹ /2 | 6 ¹ /8 | 5 ³ /16 | 1/2 | 2500 | 7500 |

Your local authorized Riten distributor:





Solutions, not excuses

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